



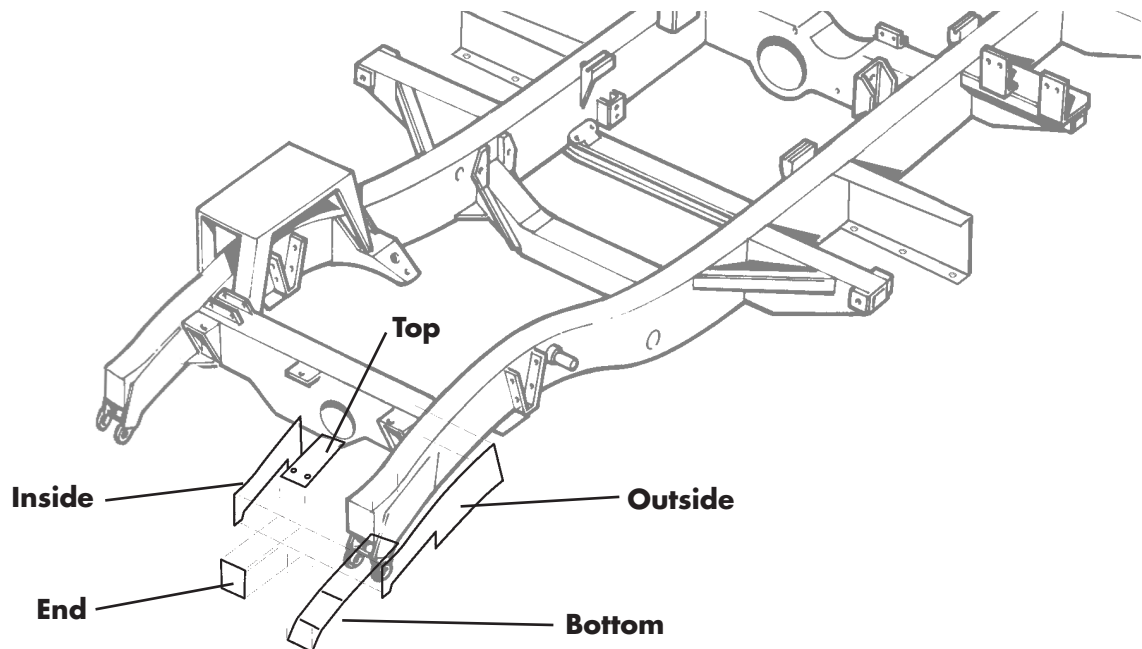
T H E S P E C I A L I S T S I N L A N D R O V E R S • U S A

IMPORTANT INFORMATION

Fitting Procedure for Rovers North Front End Horn Kit

1. Clean all metal before welding – wire brush, grind, and/or chip off loose rust with a hammer.
2. Fit outside pieces first – if front is broken, jack between spring and frame to restore proper shape. If this does not work, remove front spring. Use outside piece as a guide to proper shape – weld.
3. Fit inside piece and weld – then top, bottom, and end.
4. All seams should be welded continuously. Especially important is the area where the bottom butts against the rubber spring stop mount.
5. Use 6011 or 6010 electrodes – 1/8" dia. It is sometimes necessary with rusty metal to weld a cool first bead, followed by a hotter second one. This helps to burn away oxidized metal not removed in cleaning.

Note: The short end of the bottom piece runs along the chassis and is welded to the back of the front spring mount.



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or (802) 879-0032 • Fax: (802) 879-9152
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Instructions Questionnaire

We rely on our customers to help us continually improve our instruction sheets. Please FAX or mail any comments, questions, or ideas for improvements you may have.

Send To: Rovers North

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Westford, VT 05494

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Your Name: _____

Phone #: _____

Address: _____

Email Adrs: _____

Instruction part number (top right corner) or description of what instructions are: _____

Overall, how would you rate the quality of this set of instructions? (please circle one):

Poor		Fair		Good		Very Good		Excellent	
1	2	3	4	5	6	7	8	9	10

Ideas, Comments, or Corrections (please include specifics, such as page number, or step number):

THANK YOU!

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