



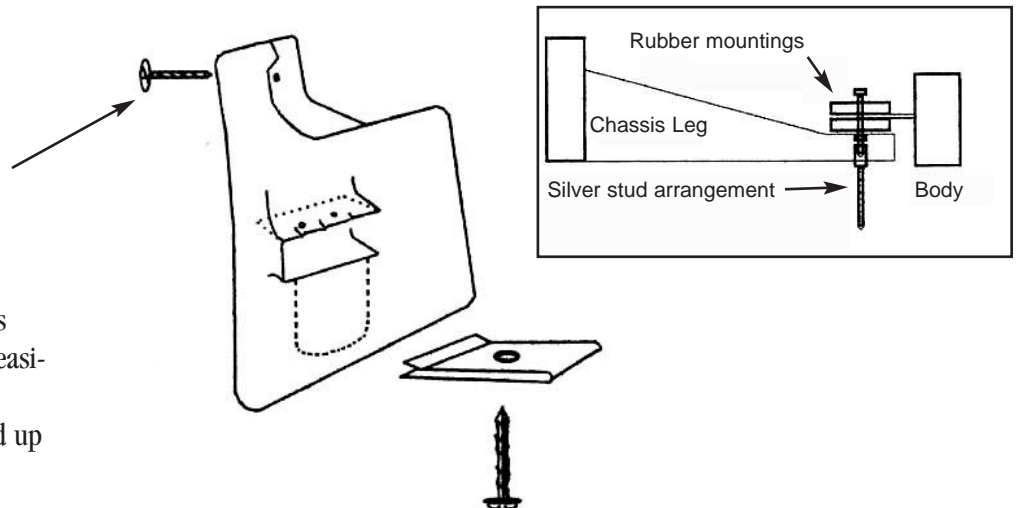
T H E   S P E C I A L I S T S   I N   L A N D   R O V E R S   •   U S A

# Discovery II Side Step Fitting Instructions

- 1) IMPORTANT:** Side steps now have bolt on legs (for ease of transport and packaging.) ALL LEGS SHOULD BE ATTACHED TO THE STEPS FIRST. Do not fully tighten yet. They cannot be attached incorrectly providing the straighter of the legs - the ones with the loose black clamps- are at the front and clamps/nuts face forward and upwards. Mud flap goes to the front of steps.
- 2)** Remove existing front mud flap. DO NOT remove back mud flap (the one forward of the rear wheels). Fit the new mud flap (provided) to the front of step using two small screws and D nuts. Rest the step across a kitchen chair or similar to assist. Slacken the clamp on the front leg to almost the end of its thread.
- 3)** Fit large silver studs to exposed threads on chassis/ body mountings, (do not disturb existing nut and bolt) longest to the rear of vehicle. Offer up step, loosely attach washers and nut on to the end of threads, rear stud first.
- 4)** Loosely fit front clamp.
- 5)** Align front of step along length of vehicle by pulling in or out. Use mud flap to do this. Fit small nut, bolt and washer down through the chassis leg into rear bracket. Pull into alignment by using a thin screw driver or bradawl.
- 6)** Tighten ALL bolts securely, adjusting nuts on studs for best height.
- 7)** Complete fitting of mud flap with self tapping screw into the front of black moulding.
- 8)** Repeat procedure for the other side.
- 9)** Your sidesteps are now fitted!

Long screw fits through hole in mud flap and self taps in to the front of plastic sill moulding

Two small screws fit up through the steps and secure mud flaps. The 'U' nuts are easily held by hand in the recess of the flap while the self tapping screws are inserted up through the two holes in the step.



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