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Fitting Instructions for RNA1001 Sill Protectors - Defender 90

Tools Required:

12mm drill bit 10mm drill bit 17mm wrench 19mm wrench

- 1. Remove old sill panels under the doors of your vehicle, retaining original hardware for attaching central brackets on sill protectors.
- **2.** Loosely assemble galvanized brackets to sill protectors, (see Fig. 1). Note: It may be necessary to pass a 12mm drill through the mounting holes to allow for adjustment.**
- **3.** Remove the 2 nuts (1 on each side of vehicle) from the bulkhead front outrigger bolts. Loosely fit the left hand side sill protector to the sill channel, using original hardware. At this time replace the nut on the bulkhead bolt and adjust sill protector, so that the gap is even between the bodywork and the sill protector. Clamp the rear bracket to the fuel tank outrigger (see Fig. 2), with vice grips. Mark the holes with a center punch and drill the two holes.
- **4.** Tighten up, again checking equal gaps around the bodywork/sill protectors (see Fig 3.).
- **5.** Repeat for the right hand side. (It is suggested that the fuel tank be removed to make the fittment on the right hand side easier, however this is not mandatory Series only).
- **6.** For extreme off-roading, it is suggested that necessary spacers are used and both sides of the outrigger are drilled, to further add to the rigidity of the mounting of the Sill Protectors.
- *** Due to production tolerances during the manufacturing of your Defender's chassis at the Land Rover factory, the Sill Protectors provided in this kit may not fit without minor alteration to the two brackets that mount to the base of the bulkhead at the front of the Sill Protectors. In extreme cases, these tabs will require relocating, so as to properly position the support tube at the back of the Sill Protectors into the chassis.



Figure 1



Figure 2 (file photo for ref. only - similar in appearance, shown painted body color)



Figure 3 (file photo for ref. only - similar in appearance, shown painted body color)

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Instructions Questionnaire

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Ideas, Co	omments, or (Corrections	(please inclu	de specifics, s	such as page	number, or st	ep number):		

THANK YOU!

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