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# DEFENDER Flexi Arches Fitting Instructions

## RNA355

Fits: Defender 90 & 110

These arches are manufactured in the UK using a unique blend of plastic materials specifically manufactured for flexi arches giving them a virtually indestructible compound.

Manufactured in the UK

Thank you for purchasing Flexi wide wheel arches.



### This kit should include :

- 28 - self tappers / 28 - black caps 1 length of sealing strip.
- 4 arches

### Required Tools



2mm Drill Bit  
(5/64")



Electric  
Drill



Phillips Screw  
Driver



Scissors

### Recommended Tool

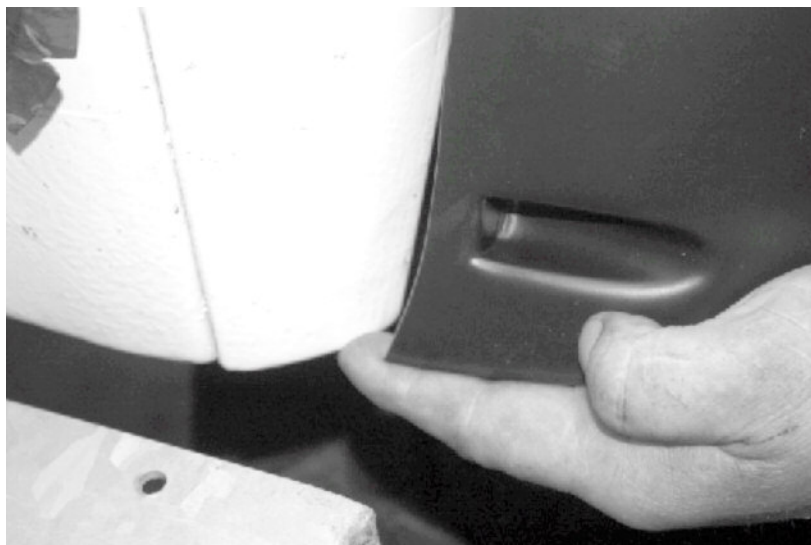


Waxoyl 120-4  
Rust Inhibitor  
(Part# RNW5004)

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## Installation Steps

**1. The 4 arches supplied** include 2 rear arches which are identical and 2 front arches that are handed, they curl slightly around the front wing of the vehicle (see figure 1).



**Figure 1**

**2. Pre-drill the arch screw recess's** using a 2mm (5/64") drill bit, then offer up to the vehicle (see figures 2 and 3).



**Figure 2**



**Figure 2A**

When you are happy with the position mark the screw hole positions to the vehicle using a small screwdriver or scribe (see figure 2A above). NOTE: Using blue painters tape might help with securing the wheel arch position while marking.

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**Figure 3**

**3. Remove the arch** and with a 2mm (5/64") bit, drill through the wing on all the previously marked positions.



**Tech Tip:** After drilling the holes, now would be the best time to spray recommended Waxoyl 120-4 rust inhibitor in and behind the area.



**Figure 4**

**4. After drilling all the screw holes** fit the seal to the arch and trim to size with scissors (see figure 4).



**Figure 5**

**5. Using the black caps and screws** attach the arch to the vehicle making sure the seal is still in place (see figure 5).

**6. Repeat on the other 3 arches.**