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# Installation Instructions For RNA8603 Discovery I Heavy Duty Rear Bumper



figure 1 - RSC1340 Discovery I Heavy Duty Rear Bumper



Supplied  
2 ....Bolts  
2 ....Lock Washers  
6 ....Washers  
10 ...Self Tapping Screws

**NOTE:** Please read instructions prior to installation

1. Disconnect bumper light bulbs.
2. Unbolt your original rear bumper and remove.
3. Remove main rail extensions by using a reciprocating saw or cut off wheel. Trim to weld line along rear frame member.  
(As shown in figure 3 & 4)



figure 2 Rail Extensions



figure 3 Rail Extensions

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4. Remove any corrosion and paint. Paint all cut surfaces to prevent corrosion. Undercoat rear chassis using Waxoyl Hardwax (RNW5006 aerosol spray, or RNW5005 for 5 litre tin).
5. Install rear lamp assemblies into new heavy duty rear bumper.
6. Now bolt your new heavy duty rear bumper to your vehicle. Noting alignment of the bumper ends to the vehicles body. Add washers as needed between the chassis and your new heavy duty rear bumper to adjust clearance to vehicles body.
7. Trim the rubber tread plate to fit around the left rear bumper lamp, and install using plastic rivits (supplied). Paint all screw holes after drilling to avoid corrosion.

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8. Undercoat the inside of rear bumper to avoid corrosion using Waxoyl Hardwax.



*figure 5 finished*

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Instruction part number (top right corner) or description of what instructions are: \_\_\_\_\_

Overall, how would you rate the quality of this set of instructions? (please circle one):

Poor		Fair		Good		Very Good		Excellent	
1	2	3	4	5	6	7	8	9	10

Ideas, Comments, or Corrections (please include specifics, such as page number, or step number):

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**THANK YOU!**

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