

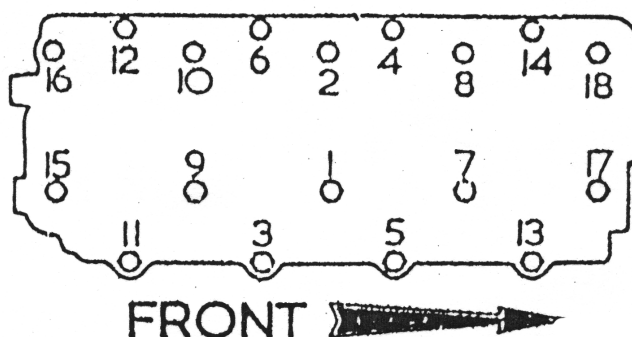


T H E S P E C I A L I S T S I N L A N D R O V E R S • U S A

Head Gasket Fitting Guide 4 Cylinder Petrol

NOTE: This is a new style composite gasket. Fitting and retorque varies from workshop instructions

- 1) The gasket is to be fitted clean and dry. No oil on block or head.
- 2) After initial warm up, the head should be retorqued hot. be sure to release the cap on the radiator before retorquing.
NOTE: The coolant holes have been modified to improve engine cooling
- 3) Secure the cylinder head and the rocker shaft fixings in the sequence illustrated. Torque: 1/2 in. UNF bolts 8,9 kgf. m (65 lbf. ft.). 5/16 in. UNF bolts 2,4, kgf. m (18 lbf. ft.).



- 4) Set the tappet clearances to 0.25 mm (0.010 in.) for all valves as follows:

Set No. 1 tappet with No. 8 valve fully open
 Set No. 3 tappet with No. 6 valve fully open
 Set No. 5 tappet with No. 4 valve fully open
 Set No. 2 tappet with No. 7 valve fully open
 Set No. 8 tappet with No. 1 valve fully open
 Set No. 6 tappet with No. 3 valve fully open
 Set No. 4 tappet with No. 5 valve fully open
 Set No. 7 tappet with No. 2 valve fully open

1 802 879-0032 or (800) 403-7591 • Fax: (802) 879-9152
 email@roversnorth.com • www.roversnorth.com

Rovers North, Inc. • 1319 VT Rt. 128 • Westford, Vermont • 05494-9601 USA



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Poor		Fair		Good		Very Good		Excellent	
1	2	3	4	5	6	7	8	9	10

Ideas, Comments, or Corrections (please include specifics, such as page number, or step number):

THANK YOU!

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