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# Fitting Instructions for NRP Rear Tailpipe – Defender 90 NAS V8

READ ALL INSTRUCTIONS COMPLETELY BEFORE BEGINNING!

Part Nr. RNE0002

Fits: Defender 90 NAS V8

1994 – 1997

## Suggested Tools:

- Safety glasses
- Various wrenches
- Grease
- Metal saw (in case of bolt corrosion)
- Penetrating fluid



Safety Glasses



Metal Saw



Various  
Wrenches



Locking Pliers



Penetrating  
Fluid



RNE0002

**Fitting Instructions for NRP Rear Tailpipe – Defender 90 NAS V8****Instructions for installing rear tailpipe**

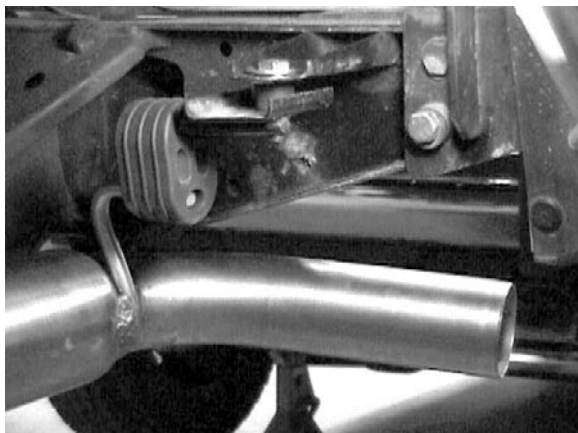
A couple of pointers for installing your new Rovers North Exhaust System.

1. Remove the old exhaust: it is easiest if you first separate the tailplate from the muffler and then the muffler from the Y-pipe. If the studs turn in the flange when you try to remove the nuts, use a pair of locking pliers such as vise-grips to hold the stud head. It may also be helpful to spray them first with a rust penetrant. Once the flanges are unbolted, next unbolt the hanger brackets and remove the hanger and insulator along with the tailpipe and muffler. Next, remove the rubber insulator from the tailpipe and muffler. Again, it may help to spray a lubricant such as silicone spray on the insulator to help it slide off. You will reuse the rubber insulator, rear hanger bracket and nuts and bolts.
2. Before installing the tailpipe, take the rear hanger bracket which was removed earlier, rotate it 180° deg and loosely reinstall onto the rear body mount reusing the same nut and bolt. The bracket will now point to the right side of Defender. If this is unclear, please refer to the picture sheet. Route the tailpipe into place and slip into the muffler. Again, it will help to lube the end of the tailpipe with a spray lube before sliding into the muffler. Now slide the rear rubber insulator onto the rear hanger and hanger bracket. Do not tighten the hanger bracket yet. Loosely fit the muffler/tailpipe clamp with the front rubber insulator. Next, tighten the muffler flange nuts and adjust the tailpipe. The tailpipe goes into the muffler 2-2.5". After the tailpipe is fitted, adjust and tighten the front hanger bracket and the clamp assembly. Now adjust the rear upper hanger bracket and tighten. PLEASE take care fitting and adjusting everything. Space is tight on the Defender so recheck everything one last time for tightness and clearance.



**Photo 1. Front Hanger**

Replace front OEM body hanger with body hanger supplied with exhaust. Front hanger is located behind the muffler. It clamps the rear section to the muffler and supports the exhaust using the OEM rubber hanger.



Your NRP exhaust carries a limited Life-time warranty to the original purchaser.

**Photo 1. Rear Hanger**  
NOTE: Rear body hanger is flipped 180 degrees toward the inside.

