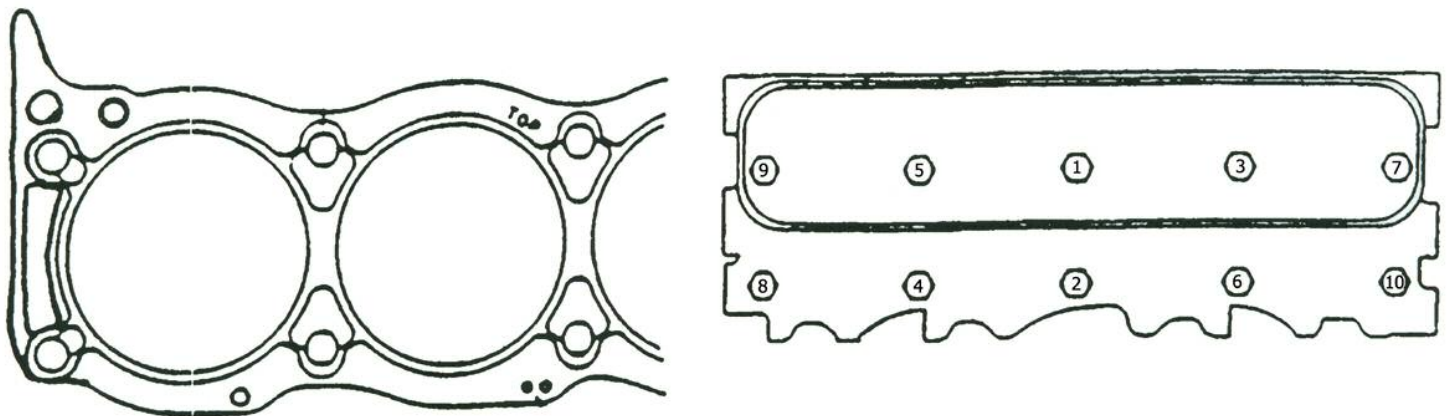


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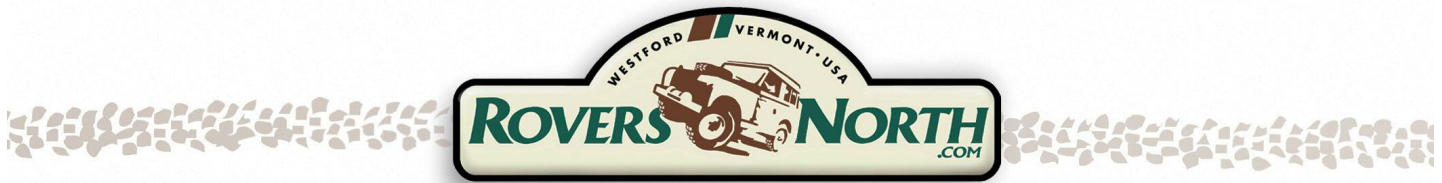
V8 Cylinder Head Gasket Replacement For 3.9, 4.2 & 4.0, 4.6 Liter Engines

- 1) Remove the existing cylinder heads. Inspect the cylinder block face, cylinder bores and bolt holes are free from debris.
- 2) Fit and position the new gasket on the dowels, ensuring that the word TOP is uppermost. Do not bend or flex the gasket.
- 3) Ensure the gasket and cylinder head face are clean and free from grease and debris. Carefully fit the cylinder head.
- 4) **NEW CYLINDER BOLTS MUST ALWAYS BE FITTED.** Check the bolt threads for damage and lightly oil the threads. There are two lengths of bolt which must be fitted to the appropriate position as shown in the illustration. Flange bolt length 66mm is fitted into holes 2, 4, 6, 7, 8, 9 and 10. Flange bolt length 96mm is fitted into holes 1, 3 and 5.
- 5) Lightly tighten all bolts in the numbered sequence shown above. Tighten them to 20 Nm (or 15 ft lbs)
- 6) Tighten all bolts in sequence a further 90° (1/4 turn)
- 7) Tighten all bolts in sequence a final 90 (1/4 turn)



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Your Name: _____
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Instruction part number (top right corner) or description of what instructions are: _____
Overall, how would you rate the quality of this set of instructions? (please circle one):

Poor		Fair		Good		Very Good		Excellent	
1	2	3	4	5	6	7	8	9	10

Ideas, Comments, or Corrections (please include specifics, such as page number, or step number):

THANK YOU!

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