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LAND ROVER PARTS

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Installation Instructions for Headlight Replacement Buckets

READ ALL INSTRUCTIONS COMPLETELY BEFORE BEGINNING!

Part Nr. WIPAC

Fits: Series I-III

Suggested Tools:

- Safety glasses
- Phillips screw drivers



Phillips Screw
Drivers



Safety Glasses



70477

Hella Vision Plus High
Performance Headlight
(not included in this WIPAC kit)

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WITH YOUR MOBILE DEVICE

SERIES II, IIA, III
HEADLIGHT
PARTS



Included components:

- Mounting hardware
 - 5x Mounting body panel screws
 - 5x Mounting body holders
 - 3x Black fastener headlight holders
- 1x Rubber wire harness grommet
- 2x Black adjuster screws
- 1x Bottom bezel screw
- 3x Smallest screws
- 1x WIPAC headlight bucket
- 1x Chrome ring
- 1x Black rubber mounting gasket
- 1x Wiring harness



Fitting Instructions for Headlight Replacement Buckets

Installation

Step 1. Remove chrome retainer ring. Make a note of the locating screw position. (This is the screw attaching the chrome retainer ring to the headlight bucket). [Fig 1]

Step 2. Install rubber wire grommet into bucket. [Fig 2]

Install rubber wire grommet

[Fig 2]

Step 3. Insert headlight wiring harness (not included) into the grommet. [Fig 3]

[Fig 3]

Step 4. Install headlight bucket into vehicle using the supplied gasket and mounting hardware.

Step 5. On a clean non-scratch surface place headlight into the chrome retainer ring, aligning the three headlight attachment points with the three remaining holes in the chrome retaining ring (one hole is occupied by the locating screw). [Fig 4]

Step 6. Using the three smallest screws and three black fasteners, attach headlight to the retainer. [Fig 4]

Headlight and wiring harness shown installed for illustrative purposes, not included



[Fig 1]



Smallest screw and black fastener



[Fig 4]

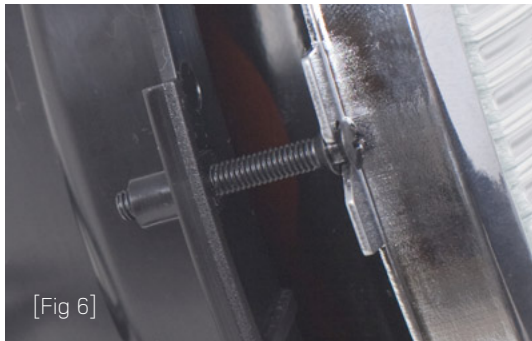
Fitting Instructions for Headlight Replacement Buckets

Step 7. Place headlight with chrome retainer ring into the bucket now fitted into your Land Rover. Plug in the headlight. Fit locating screw to the 4 o'clock position in the headlight bucket. Do not tighten at this point. [Fig 5]

Step 8. Insert the black adjuster screws to positions 12 and 9 o'clock positions and thread into the headlight bucket. [Fig 5]



[Fig 5]



[Fig 6]

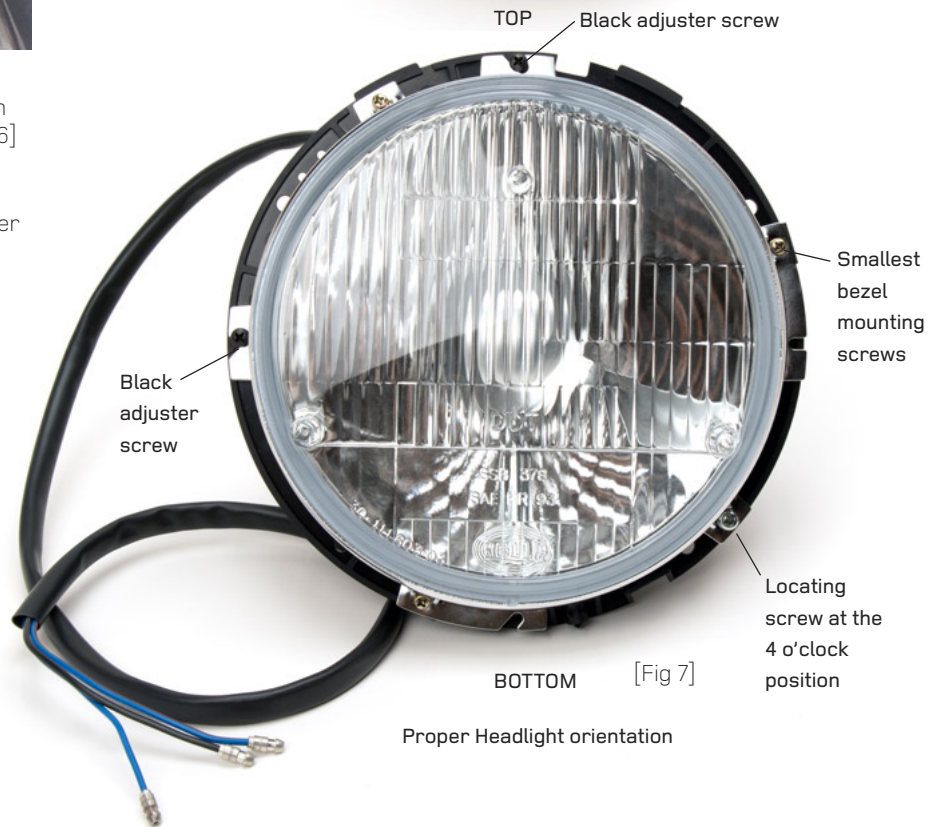
Step 9. Slide retainer ring into the adjuster screw slots between screw hat and shoulder, then tighten the locating screw at the 4 o'clock position. [Fig 1, 6]

Step 10. Proceed with aligning headlight into proper orientation. Tighten the locating screw. [Fig 7]



[Fig 8]

Step 11. Screw on bottom is for retaining the chrome bezel fitted to early Series II, IIA Land Rovers. [Fig 8]



[Fig 7]

Proper Headlight orientation